Formulaire pour demande de VHM/VHB en spécial

Société _____ Date _____

Adresse _____ Numéro de client _____

Téléphone _____ Technicien d'application

Interlocuteur _____ _____

Email _____

Matière _____ Norme DIN _____ Dureté _____

Autre _____

Broche ☐ Horizontal ☐ Vertical Vitesse de rotation max: _____ min^{-1}

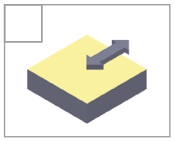
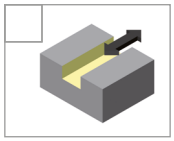
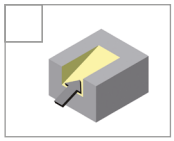
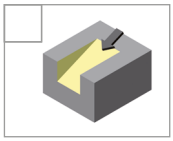
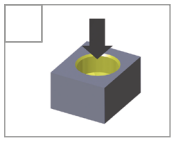
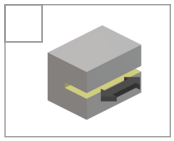
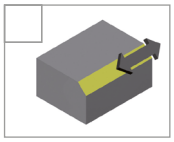
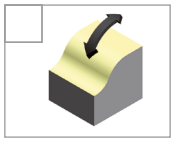
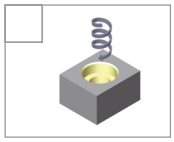
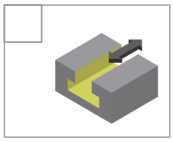
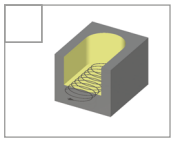
Système d'attachement ☐ SK _____ ☐ HSK _____ ☐ Autre _____

Paramètres actuels

Avance/dent Fz [mm]	Durée de vie [min] / [m]
Vitesse de coupe Vc [m/min]	Débit de copeaux Q [cm^3/min]
Nombre de pièces	

Objectif Estimation des consommations annuelles _____

Usinage *(merci de cocher)*












andere

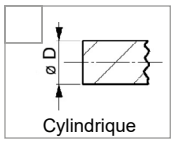


☐ Sec ☐ Air ☐ Lubrification minimale ☐ Lubrification

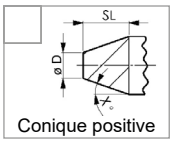
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Description d'outil

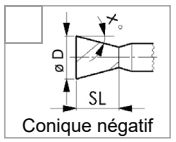
Géométrie de la forme *(merci de cocher)*

☐ 

Cylindrique

☐ 

Conique positive

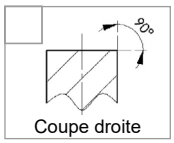
☐ 

Conique négatif

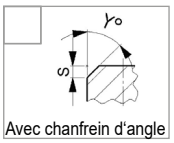
☐ Autre

Angle (X): _____ °

Profil *(merci de cocher)*

☐ 

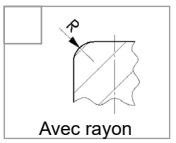
Coupe droite

☐ 

Avec chanfrein d'angle

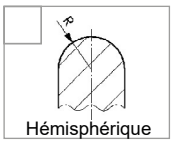
S= _____ mm

Y= _____ Degré

☐ 

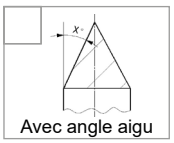
Avec rayon

R= _____ mm

☐ 

Hémisphérique

R= _____ mm

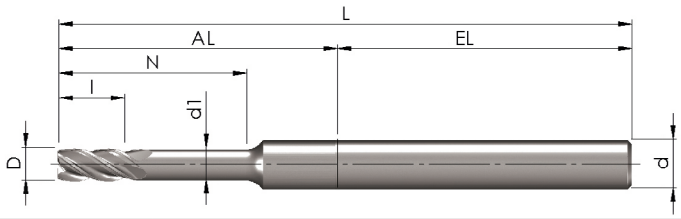
☐ 

Avec angle aigu

X= _____ Degré

☐ Autre

Autres informations *(merci de remplir)*



Diamètre de la queue (d):	Longueur de coupe (l):	Forme de la queue *(merci de cocher)* ☐ Weldon DIN 6535 HB ☐ Queue lisse DIN 6535 HA ☐ Autre:
Diamètre de coupe (D):	Longueur utile (N):	
Diamètre de détalonnage (d1)	Longueur totale (L):	
Longueur de serrage (EL): ☐ Selon la norme ☐ Autre: _____	Longueur de col (AL):	

Remarques

_____

_____

_____

☐ Photos/plans/croquis disponibles

Lieu/ Date	Signature du client	Signature du technicien d'application